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Metrics-Based Process Mapping (MBPM): What is it? Structured method for process analysis and design, documenting standard work, and monitoring expected performance levels. Visual methodology that integrates key time and quality metrics into conventional cross- functional process maps. 4

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VSM pairs particularly well with Metrics-Based Process Mapping (MBPM) practice. Used together, VSM represents flow of value through a system at a macro level and MBPM represents lower-level implementation steps and processes. Look at Value Stream Mapping

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