

Mastercam Chapter 6

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The Manual Data Input Mode (MDI) is one of the modes your CNC machine can operate in. The idea is to enter G-Codes or M-Codes on a line which are executed immediately by the machine—you don't have to write an entire g-code program when a line or two will suffice.

Unit 6: Haas Control – Manufacturing Processes 4-5

6. 8 = Select Gear Box and change to 8 on this lever (See Figure 3) 7.W = Select Feed Ranges and change to W on this lever (See Figure 3) Before turning on the lathe, be sure all levers are fully engaged by turning the headstock spindle by hand, and see that the feed rod turns.

Unit 2: Speed and Feed – Manufacturing Processes 4-5

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